

DART AEROSPACE LTD	Work Order:	
Description: Crew Door Doubler, LH	Part Number:	D4106-3
Inspection Dwg: D4106 Rev: A		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.128	+0.005/-0.001					
Ø0.375	+0.006/-0.001					
1.16	+/-0.030					
2.5	+/-0.030					
2.86	+/-0.030					
3.37	+/-0.030					
3.48	+/-0.030					
3.87	+/-0.030					
4.57	+/-0.030					
5.07	+/-0.030					
5.37	+/-0.030					
1.00	+/-0.030					
1.85	+/-0.030					
2.37	+/-0.030					
2.72	+/-0.030					
0.254	+/-0.010					
3.20	+/-0.030					
0.508	+/-0.010					
3.35	+/-0.030					
3.99	+/-0.030					
4.57	+/-0.030					
0.25	+/-0.030					
0.25	+/-0.030					
1.04	+/-0.030					
1.84	+/-0.030					
2.45	+/-0.030					
2.63	+/-0.030					
2.94	+/-0.030					
3.42	+/-0.030					
3.93	+/-0.030					
4.03	+/-0.030					
4.21	+/-0.030					
4.71	+/-0.030					
4.79	+/-0.030					
5.01	+/-0.030					
5.13	+/-0.030					
5.67	+/-0.030					

